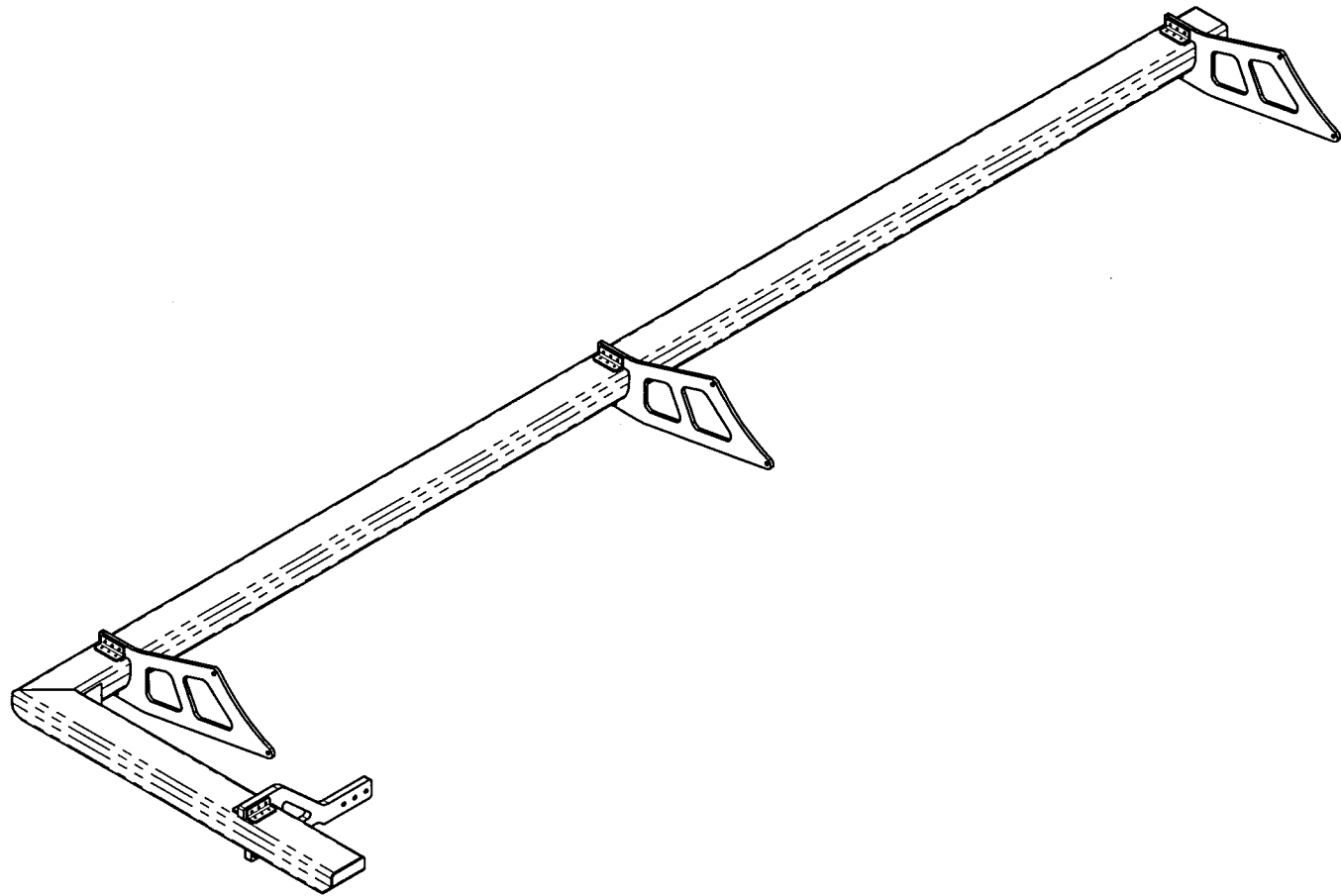


8 7 6 5 4 3 2 1



D3724-042 STEP ASSY (SHOWN)
D3724-041 STEP ASSY (OPPOSITE)

NOTES:

- 1) MATERIAL: NONE
- 2) FINISH: CHEMICAL CONVERSION COAT WELDMENT PER DART QSI 005 4.1 PRIOR TO ASSEMBLY
POWDER COAT ENTIRE ASSEMBLY WHITE GLOSS (4.3.5.1) PER DART QSI 005 4.3
APPLY BLACK ANTI-SKID PER DART QSI 005 4.4 WHERE INDICATED
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 13.89 lbs
- 8) WELDING: PER DART QSI 004
- 9) APPLY MAGNOBOND 6398 BETWEEN MATING SURFACES WHERE INDICATED
- 10) TOUCH UP CHEMICAL CONVERSION COAT ON ALL PARTS TRANSFER-DRILLED. (REF QSI 005 4.1)

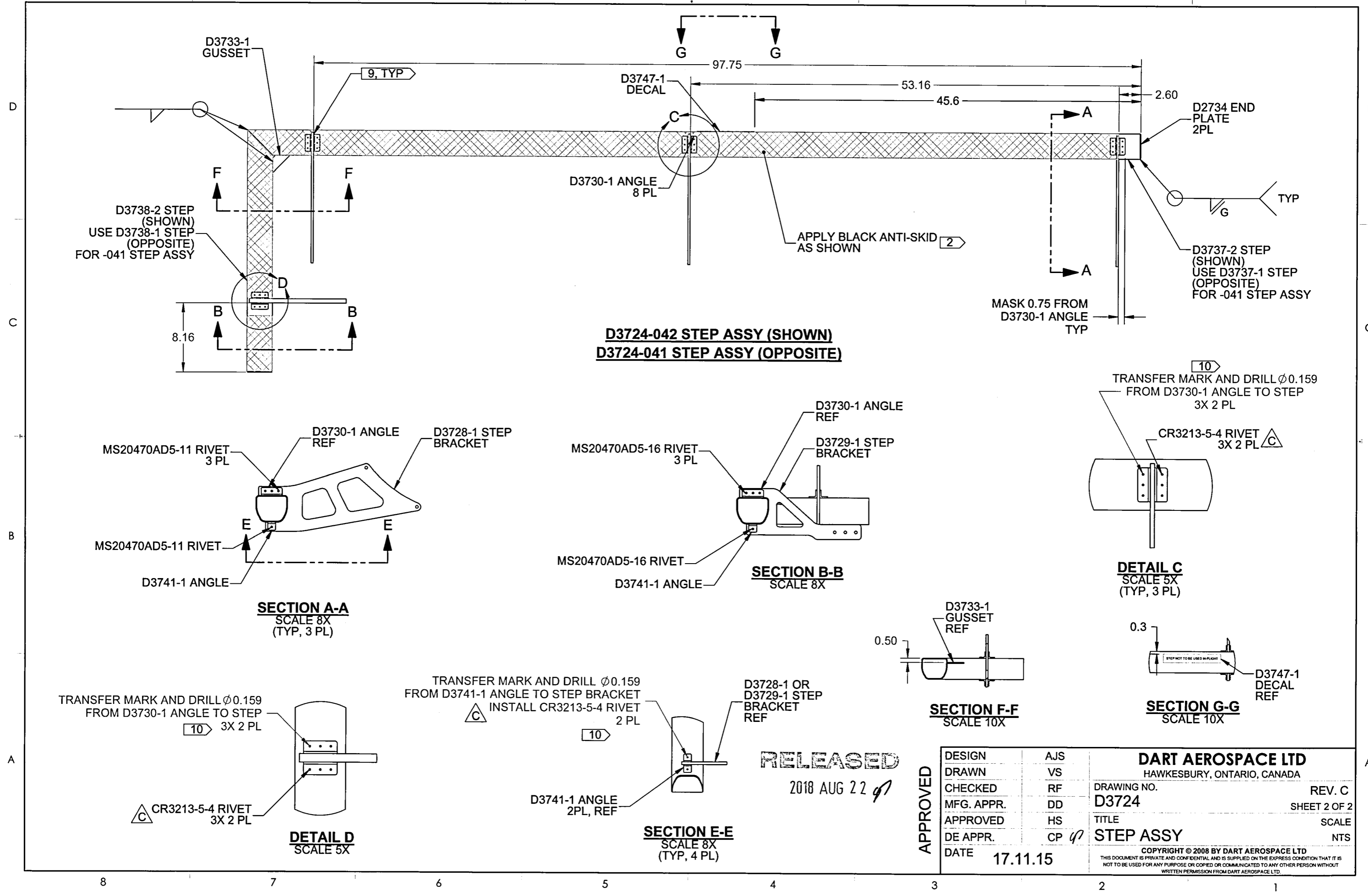
QTY -041	QTY -042	P/N	DESCRIPTION
X		D3724-041	STEP ASSEMBLY
	X	D3724-042	STEP ASSEMBLY
2	2	D2734	END PLATE
3	3	D3728-1	STEP BRACKET
1	1	D3729-1	STEP BRACKET
8	8	D3730-1	ANGLE
1	1	D3733-1	GUSSET
1	-	D3737-1	STEP
-	1	D3737-2	STEP
1	-	D3738-1	STEP
-	1	D3738-2	STEP
8	8	D3741-1	ANGLE
1	1	D3747-1	DECAL
32	32	CR3213-5-4	RIVET
12	12	MS20470AD5-11	RIVET
4	4	MS20470AD5-16	RIVET

RELEASED

2018 AUG 22
ECN 18-698

C	CR3213-5-4 WAS CR3216-5-4, REF CAR 17-200		VS	17.11.15
B	ADD -041 ASSEMBLY. ADD D3747-1 DECAL TO P/L. SHEET 2 TRANSFER MARKING INSTRUCTIONS FOR INSTALLING D3730-1 & D3741-1 ON D3728-1 & D3729-1 DELETED. SHEET 2 DETAIL C, D & SECTION E-E Ø0.159 WAS Ø0.098. ZONE D4 53.16 DIM WAS 53.22, 2.60 DIM WAS 2.66. ADD SECTION G-G.		AJS	08.02.26
A	NEW ISSUE		AJS	08.02.04
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
DRAWN	VS			
CHECKED	RF	DRAWING NO. REV. C		
MFG. APPR.	DD	D3724 SHEET 1 OF 2		
APPROVED	HS	TITLE SCALE		
DE APPR.	CP	STEP ASSY NTS		
DATE	17.11.15	COPYRIGHT © 2008 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.		

APPROVED



D3724-042 STEP ASSY (SHOWN)
D3724-041 STEP ASSY (OPPOSITE)

SECTION A-A
SCALE 8X
(TYP, 3 PL)

SECTION B-B
SCALE 8X

DETAIL C
SCALE 5X
(TYP, 3 PL)

SECTION F-F
SCALE 10X

SECTION G-G
SCALE 10X

DETAIL D
SCALE 5X

SECTION E-E
SCALE 8X
(TYP, 4 PL)

RELEASED
2018 AUG 22

APPROVED

DESIGN	AJS
DRAWN	VS
CHECKED	RF
MFG. APPR.	DD
APPROVED	HS
DE APPR.	CP
DATE	17.11.15

DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWING NO. D3724	REV. C SHEET 2 OF 2
TITLE STEP ASSY	SCALE NTS
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